

Certification Body No.3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

CERTIFICATE

No. C1-143/2207 R2 Z2

for the welding process according to EN ISO 3834-2 in connection with EN ISO 14554-1
for company

KASPER KOVO s.r.o.

Headquarters: Žitná 476, 541 03 Trutnov – Poříčí

Plant Žitná: Žitná 476, 541 03 Trutnov – Poříčí

Plant Elektrárenská: Elektrárenská 322, 541 03 Trutnov – Poříčí

ID: 465 08 465

The company has demonstrated compliance with the standard

EN ISO 3834-2:2021

in connection with

EN ISO 14554-1:2013

An integral part of the certificate is Appendix No. 1

Certification validity: from 05.04.2022 until 04.04.2027
Place and date of issue: Prague, 11.04.2024



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Dipl.-Ing. Pavel Flégel
Deputy head of CB

The result of the certification concerns only the subject of the assessment.
The validity of the certificate is subject to regular surveillance.
This document replaces the issue dated of 25.04.2022 and may be reproduced only in its entirety.

Appendix No. 1 to Certificate No. C1-143/2207 R2 Z2

1.	Type of products:	Components of railway vehicles, pressure and non-pressure vessels, boilers and auxiliaries, pipework, metalworking products
2.	Product standards or alternative standards:	EN 15085 part 1 - 6, EN 286 part 1 - 4, EN 13445, EN 12952, EN 14276, EN 13480
3.	Parent materials groups:	1.1, 1.1/8.1, 1.2, 1.2/1.1, 1.2/8.1, 8.1, 8.2, 10.1, 21, 22, 23.1
4.	Welding and allied processes:	111, 121, 135, 141, 142, 212, 232, 786

Welding processes (according to EN ISO 4063)	Parent materials groups (according to CEN ISO/TR 15608)	
	plant Žitná	plant Elektrárenská
111	–	1.1, 1.2
135	1.2, 8.1	1.1, 1.2, 1.2/1.1, 8.1, 8.2
135/121	–	1.2, 8.1
141	8.1, 10.1, 22, 23.1	1.1, 1.1/8.1, 1.2, 1.2/8.1, 8.1, 8.2,
141/135	8.2	1.1/8.1
141/142	–	8.1
142	–	1.1, 8.2
212	8.1, 22	–
232	8.1	–
786	8.1, 21, 22	8.1, 21, 22

5.	Welding Coordination Personnel (PŽ – plant Žitná, PE – plant Elektrárenská)	
Name	Qualification / No. Diploma	Job function / level of competence according to EN ISO 14731:2019 Art. 6.2
Dipl.-Ing. Petr Králík	CZ/IWE/21027	Responsible welding coordinator for PŽ / 6.2.2
Petr Dadok	CZ/IWT/21007	Deputy of welding coordinator for PŽ / 6.2.2
Michal Krumpholz	IWP/CZ 04003	Deputy of welding coordinator for PŽ / 6.2.4
Dipl.-Ing. Jan Erlebach	IWE/CZ 10073	Responsible welding coordinator for PE / 6.2.2
Petr Dadok	CZ/IWT/21007	Deputy of welding coordinator for PE / 6.2.2
Radek Cinka	CZ/IWP/20004	Deputy of welding coordinator for PE / 6.2.4

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Deputy head of CB